

ILMP 331



Screw-In Transmitter

Stainless Steel Sensor

accuracy according to IEC 60770:
standard: 0.35 % FSO
option: 0.25 % / 0.1 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA
3-wire: 0 ... 20 mA / 0 ... 10 V
others on request

Special characteristics

- ▶ pressure port G 3/4" flush
- ▶ excellent accuracy
- ▶ small thermal effect
- ▶ excellent long term stability




Optional versions

- ▶ accuracy 0.1% FSO IEC 60770
- ▶ IS-version: Ex ia = intrinsically safe for gases and dusts
- ▶ SIL 2 application according to IEC 61508 / IEC 61511
- ▶ different electrical connections
- ▶ customer specific versions
e. g. special pressure ranges

The screw-in transmitter ILMP 331 has been designed for continuous level measurement and is characterized by an excellent performance and a robust construction. The modular construction allows the user the highest possible flexibility in the adaption of LMP 331.

Optional features like e.g. an intrinsically safe version or a functionally safe version (SIL 2) increase the advantages when launching and realizing projects for plants and systems.

Preferred areas of use are

-  Plant and Machine Engineering
-  Energy Industry
-  Environmental Engineering
(water – sewage – recycling)



Input pressure range																
Nominal pressure gauge	[bar]	0.10	0.16	0.25	0.40	0.60	1	1.6	2.5	4	6	10	16	25	40	
Level	[mH ₂ O]	1	1.6	2.5	4	6	10	16	25	40	60	100	160	250	400	
Overpressure	[bar]	0.5	1	1	2	5	5	10	10	20	40	40	80	80	105	
Burst pressure ≥	[bar]	1.5	1.5	1.5	3	7.5	7.5	15	15	25	50	50	120	120	210	
Vacuum resistance		P _N ≥ 1 bar: unlimited vacuum resistance P _N < 1 bar: on request														

Output signal / Supply	
Standard	2-wire: 4 ... 20 mA / V _S = 8 ... 32 V _{DC}
Option IS-version	2-wire: 4 ... 20 mA / V _S = 10 ... 28 V _{DC}
Options 3-wire	3-wire: 0 ... 20 mA / V _S = 14 ... 30 V _{DC} 0 ... 10 V / V _S = 14 ... 30 V _{DC}

Performance	
Accuracy ¹	standard: nominal pressure < 0.4 bar: ≤ ± 0.5 % FSO nominal pressure ≥ 0.4 bar: ≤ ± 0.35 % FSO option 1: nominal pressure ≥ 0.4 bar: ≤ ± 0.25 % FSO option 2: for all nominal pressures: ≤ ± 0.1 % FSO
Permissible load	current 2-wire: R _{max} = [(V _S - V _{Smin}) / 0.02 A] Ω current 3-wire: R _{max} = 500 Ω voltage 3-wire: R _{min} = 10 kΩ
Influence effects	supply: 0.05 % FSO / 10 V load: 0.05 % FSO / kΩ
Long term stability	≤ ± 0.1 % FSO / year at reference conditions
Response time ²	2-Leiter: ≤ 10 msec 3-Leiter: ≤ 3 msec

¹ accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

² with optional accuracy 0,1 % FSO the response time is 200 msec

Thermal effects (Offset and Span)		
Nominal pressure P _N	[bar]	≤ 0.40
Tolerance band	[% FSO]	≤ ± 1
in compensated range	[°C]	0 ... 70
		> 0.40
		≤ ± 0.75
		-20 ... 85

Permissible temperatures	
Permissible temperatures	medium: -40 ... 125 °C electronics / environment: -40 ... 85 °C storage: -40 ... 100 °C

Electrical protection	
Short-circuit protection	permanent
Reverse polarity protection	no damage, but also no function
Electromagnetic compatibility	emission and immunity according to EN 61326

Mechanical stability	
Vibration	10 g RMS (25 ... 2000 Hz) according to DIN EN 60068-2-6
Shock	500 g / 1 msec according to DIN EN 60068-2-27

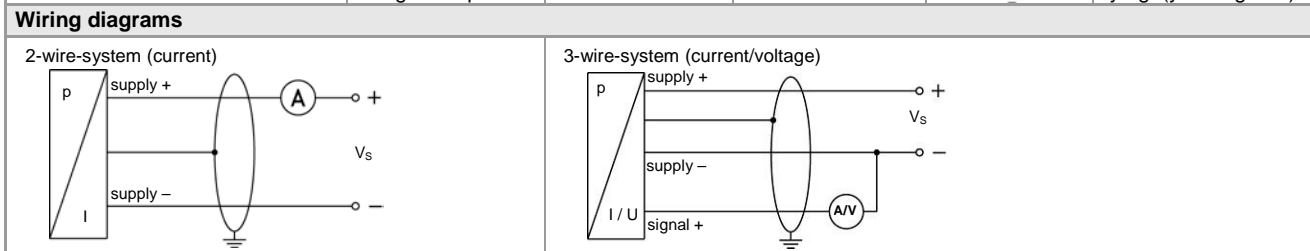
Explosion protection (only for 4 ... 20 mA / 2-wire)	
Approvals DX19-LMP 331	IBExU 10 ATEX 1068 X / IECEx IBE 12.0027X zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da
Safety technical maximum values	U _i = 28 V, I _i = 93 mA, P _i = 660 mW, C _i ≈ 0nF, L _i ≈ 0 μH, the supply connections have an inner capacity of max. 27 nF opposite the housing
Permissible temperature for medium	in zone 0: -20 ... 60 °C with p _{atm} 0.8 bar bis 1.1 bar in zone 1 or higher: -20 ... 70 °C
Connecting cables (by factory)	cable capacitance: signal line/shield also signal line / signal line: 160 pF/m cable inductance: signal line /shield also signal line / signal line: 1 μH/m

Materials	
Pressure port	stainless steel 1.4404 (316L)
Housing	stainless steel 1.4404 (316L)
Seals	standard: FKM option: EPDM NBR others on request
Diaphragm	stainless steel 1.4435 (316L)
Media wetted parts	pressure port, seals, diaphragm

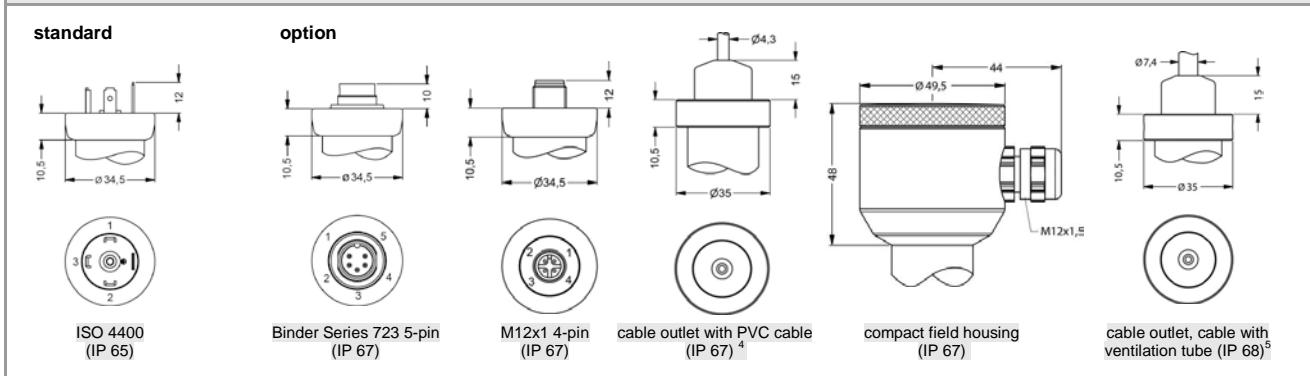
Miscellaneous	
Optionally SIL 2 application	according to IEC 61508 / IEC 61511
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA
Weight	approx. 200 g
Installation position	any ³
Operational life	> 100 x 10 ⁶ cycles
CE-conformity	EMC Directive: 2004/108/EC
ATEX Directive	94/4/EG

³ Pressure transmitters are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviation in the zero point for pressure ranges $P_N \leq 1$ bar.

Pin configuration					
Electrical connections	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
Supply +	1	3	1	IN +	wh (white)
Supply -	2	4	2	IN -	bn (brown)
Signal + (only for 3-wire)	3	1	3	OUT +	gn (green)
Shield	ground pin	5	4	⊥	ye/gn (yellow/green)



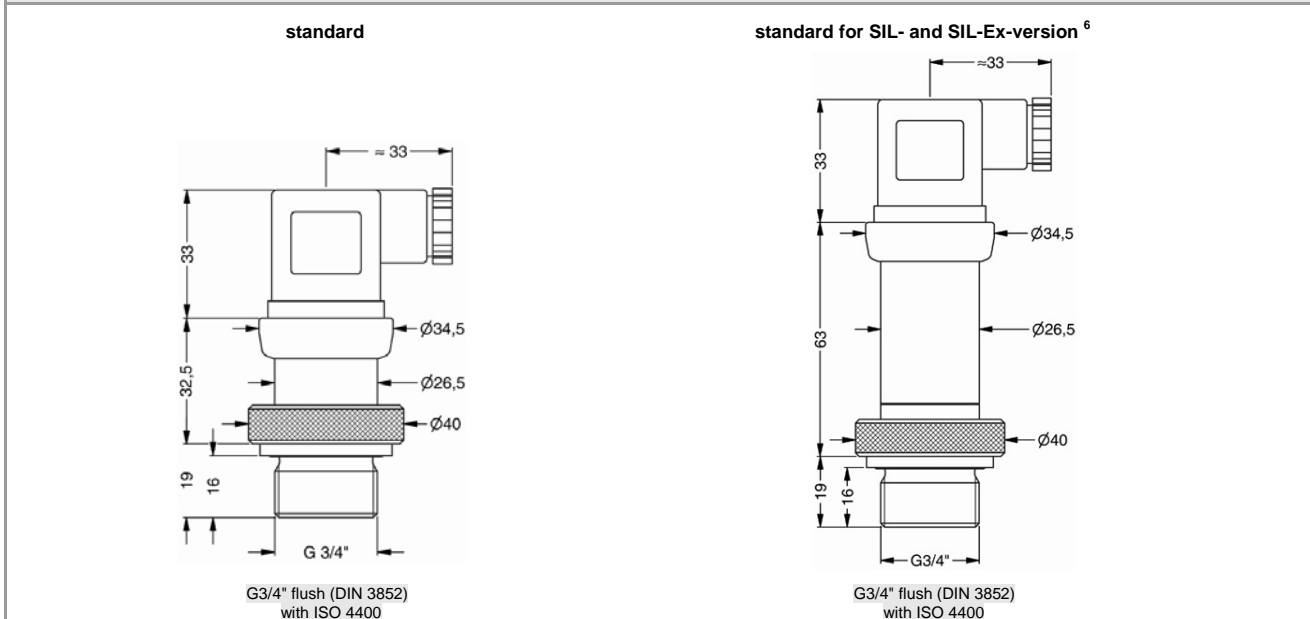
Electrical connections (dimensions in mm)



⁴ standard: 2 m PVC cable (without ventilation tube, permissible temperature: -5 ... 70 °C)

⁵ different cable types and lengths available, permissible temperature depends on kind of cable

Mechanical connection (dimensions in mm)



⁶ not in combination with the accuracy 0.1%

This data sheet contains product specification, properties are not guaranteed. Subject to change without notice.

ILMP 331

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Pressure																		
		in bar		4	3	0												
		in mH ₂ O		4	3	1												
Input																		
		[mH ₂ O]	[bar]															
		1	0.10	1	0	0	0											
		1.6	0.16	1	6	0	0											
		2.5	0.25	2	5	0	0											
		4	0.40	4	0	0	0											
		6	0.60	6	0	0	0											
		10	1.0	1	0	0	1											
		16	1.6	1	6	0	1											
		25	2.5	2	5	0	1											
		40	4.0	4	0	0	1											
		60	6.0	6	0	0	1											
		100	10	1	0	0	2											
		160	16	1	6	0	2											
		250	25	2	5	0	2											
		400	40	4	0	0	2											
		customer		9	9	9	9										consult	
Pressure port																		
		Stainless steel 1.4404 (316L)			1													
		customer			9													
Diaphragm																		
		Stainless steel 1.4435 (316L)			1													
		customer			9													
Output																		
		4 ... 20 mA / 2-wire			1													
		0 ... 20 mA / 3-wire			2													
		0 ... 10 V / 3-wire			3													
		Intrinsic safety 4 ... 20 mA / 2-wire			E													
		SIL2 4 ... 20 mA / 2-wire			1S													
		SIL2 with Intrinsic safety 4 ... 20 mA / 2-wire			ES													
		customer			9													
Seals																		
		FKM			1													
		EPDM			3													
		NBR			5													
		customer			9													
Electrical connection																		
		Male and female plug ISO 4400			1	0	0											
		Male plug Binder series 723 (5-pin)			2	0	0											
		Cable outlet with PVC cable ¹			T	A	0											
		Cable outlet ²			T	R	0											
		Male plug M12x1 (4-pin) / metal			M	1	0											
		Compact field housing stainless steel 1.4305			8	5	0											
		customer			9	9	9											
Accuracy																		
		standard for P _N ≥ 0.4 bar		0.35 %				3										
		standard for P _N < 0.4 bar		0.5 %				5										
		option 1 for P _N ≥ 0.4 bar		0.25 %				2										
		option 2		0.1 % ³				1										
		customer						9										
Special version																		
		standard						0	0	0								
		customer						9	9	9								

¹ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C), others on request
² cable with ventilation tube (code TR0 = PVC cable), different cable types and lengths available, price without cable
³ not in combination with SIL

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