

# IVA 521 - Compact inline flow sensor for compressed air and other types of gas

No inlet section necessary – integrated flow straightener – sensor unit removable

The newly developed IVA 521 combines modern digital interfaces for connection to energy monitoring systems with a small, compact design. The IVA 521 is always used when many machines (compressed air consumers) are to be integrated into an energy monitoring network.



Readout values in the display can be rotated by 180°, e.g. for overhead installation

**Display shows 2 values at the same time:**

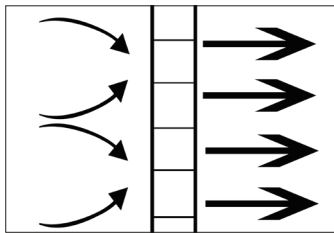
- Present flow in m³/h, l/min,...
- Total consumption (counter reading) in m³, l, kg
- Temperature measurement

**Screw-in thread:**

Easy installation into the existing pipe due to integrated measuring section (suitable for 1/2", 3/4", 1", 1 1/4", 1 1/2" or 2" lines)

**Advantages at a glance:**

- Compact, small design - for use in machines, behind maintenance unit on the end user
- All interfaces are freely programmable via the display
- Modbus-RTU output
- 4...20 mA analogue output for present flow
- Pulse output total flow (counter reading), electrically isolated. Optional: M-Bus, Ethernet interface or PoE



Integrated flow straightener - no inlet section necessary

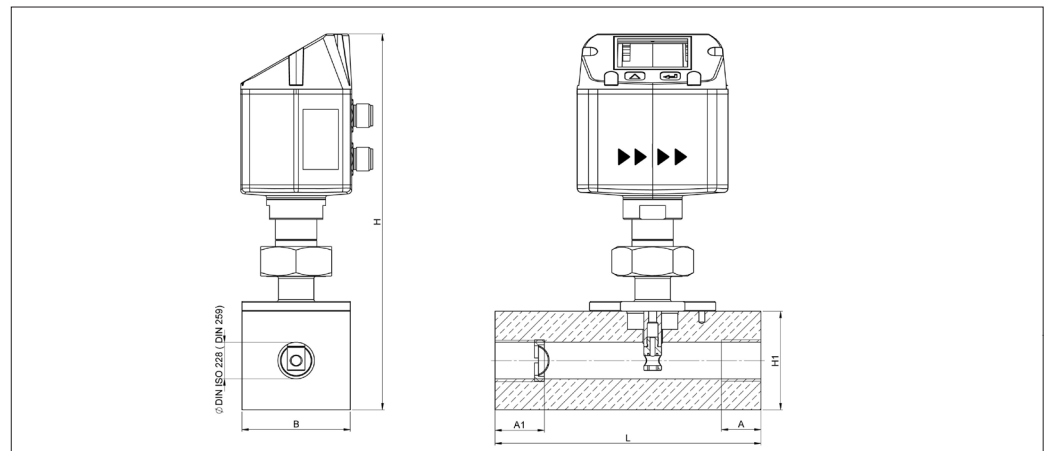


**With a key stroke:**

- Reset counter reading
- Select units
- Parameterise interfaces



The sensor can be removed from the measuring section and cleaned.



Flow measuring ranges IVA 521 (max version 185 m/s) for compressed air (ISO 1217: 1000 mbar, 20 °C) Measuring ranges for other types of gas see pages 100 to 103									
Measuring section	Thread	Measuring range full scales		L	B	H1	H	A1	A
		m³/h	cfm	mm	mm	mm	mm	mm	mm
DN 15	G 1/2"	90 m³/h	50	135	55	50	109.65	25	20
DN 20	G 3/4"	170 m³/h	100	135	55	50	109.65	26	20
DN 25	G 1"	290 m³/h	170	135	55	50	109.65	33	25
DN 32	G 1 1/4"	530 m³/h	310	135	80	80	215.45	35	25
DN 40	G 1 1/2"	730 m³/h	430	135	80	80	215.45	36	25
DN 50	G 2"	1195 m³/h	700	135	80	80	215.45	44	30

Example order code IVA 521:

0696 0521\_A1\_B1\_C1\_D1\_E1\_F1\_G1\_H1\_I1\_J1\_K1\_L1\_M1\_R1

Measuring section	
A2	1/2"
A3	3/4"
A4	1"
A5	1 1/4"
A6	1 1/2"
A7	2"

Threaded version	
B1	G female thread
B2	NPT female thread

Material type	
C1	Aluminium
C2	Stainless steel 316L

Adjustment/calibration	
D1	No real gas adjustment - gas type configuration per gas constant
D2	Real gas adjustment in the gas type selected below

Gas type	
E1	Compressed air
E2	Nitrogen (N2)
E3	Argon (Ar)
E4	Carbon dioxide (CO2)
E5	Oxygen (O2)
E6	Nitrous oxide (N2O)
E90	Further gas / please indicate gas type (on request)
E91	Gas mixture / please indicate mixture ratio (on request)

Measuring range (see table)	
F1	Low-speed version (50 m/s)
F2	Standard version (92,7 m/s)
F3	Max version (185 m/s)
F4	High-speed version (224 m/s)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013.25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013.25 mbar

Display option	
H1	with integrated display
H2	without display

Pressure measurement option	
I1	without pressure sensor

Signal / bus connection option	
J1	1 x 4...20 mA analogue output (not electrically isolated), pulse output, RS 485 (Modbus-RTU)
J2	Ethernet interface (Modbus / TCP), 1 x 4...20 mA analogue output (not electrically isolated, RS), 485 (Modbus-RTU)
J3	Ethernet interface PoE (Modbus / TCP), 1 x 4...20 mA analogue output (not electrically isolated), RS 485 (Modbus-RTU)
J4	M-Bus, 1 x 4...20 mA analogue output (not electrically isolated), RS 485 (Modbus-RTU)

Flow straightener	
K1	with integrated flow straightener, no additional inlet section necessary (with measuring section 1/2" to 2")

Accuracy class	
L1	± 1.5% of m.v. ± 0.3% of f.s.
L2	± 1% of m.v. ± 0.3% of f.s.

Maximum pressure	
M1	16 bar
M2	40 bar

Surface condition	
N1	standard version
N2	Special cleaning oil and grease free (e. g. for oxygen applications and so on)
N3	Silicone-free version including special cleaning oil and grease-free

Special measuring range	
R1	Special measuring range (please specify when placing order)

Order no. IVA 521

DESCRIPTION	ORDER NO.
Compact inline flow meter	0696 0521 + Order code A...R_

For further accessories refer to pages 88 to 92

TECHNICAL DATA IVA 521	
<b>Parameters:</b>	m <sup>3</sup> /h, l/min (1000 mbar, 20 °C) in case of compressed air or Nm <sup>3</sup> /h, NI/min (1013 mbar, 0 °C) in case of gases
<b>Units adjustable via keys at display:</b>	m <sup>3</sup> /h, m <sup>3</sup> /min, l/min, l/s, ft <sup>3</sup> /min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
<b>Sensor:</b>	Thermal mass flow sensor
<b>Measured medium:</b>	Air, gases
<b>Gas types are adjust-able over ICS service software or ICS data logger:</b>	Air, nitrogen, argon, CO2, oxygen
<b>Measuring range:</b>	See table
<b>Accuracy:</b> (o. M. V. = of measured value) (o. F. S. = of full scale)	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1% of m.v. ± 0.3% of f.s.
<b>Operating temperature:</b>	-30...80 °C
<b>Operating pressure:</b>	Up to 16 bar, optionally 40 bar
<b>Digital output:</b>	RS 485 interface, (Modbus-RTU), optional M-Bus, Ethernet interface or PoE
<b>Analogue output:</b>	4...20 mA for m <sup>3</sup> /h or l/min
<b>Pulse output:</b>	1 pulse per m <sup>3</sup> or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm relay.
<b>Supply:</b>	18...36 VDC, 5 W
<b>Burden:</b>	< 500 Ω
<b>Housing:</b>	Polycarbonate (IP 65)
<b>Measuring section:</b>	Aluminium, 316L
<b>Connection thread of measuring sections:</b>	G 1/2" to G 2" (BSP British Standard Piping) or 1/2" to 2" NPT thread
<b>Mounting position:</b>	any